

900-LFC RIGGING KNOB UPGRADE KIT ASSEMBLY INSTRUCTION

Kits consists of the following

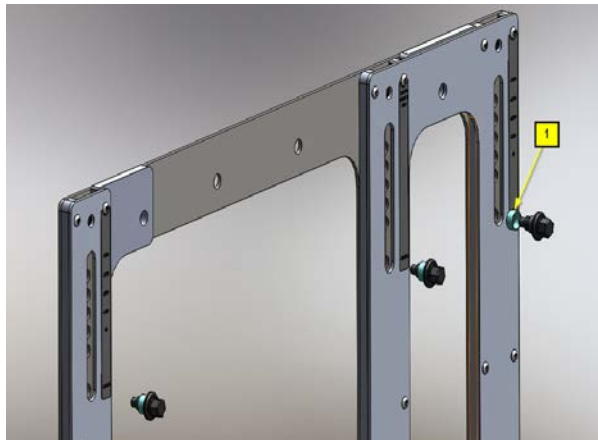
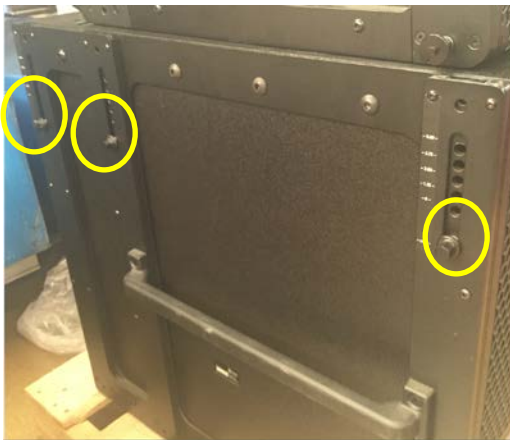
Item Number	Item Description	Qty
66.246.111.01	900-LFC RIGGING KNOB SLEEVE	6
640.098	ADHESIVE LOCTITE THREADLOCKER 263:0.5ml	1
17.246.111.01	900-LFC RIGGING KNOB UPGRADE SERVICE PROC	1

Tools Required –

1. Torque wrench set to 200 -230 inch-Pound or 22.6 – 26 Newton Meter
2. 7/16 Socket for the Torque Wrench.
3. Wire Brush

Procedure:

1. Remove the knobs shown below with a 7/16 socket wrench.



2. Clean each knob with wire brush to remove any old Loctite present on the threads.
3. Assemble item# 1 66.246.111.01 900-LFC RIGGING KNOB SLEEVE provided on the kit to each knob.



4. Add loctite 640.098 (ADHESIVE LOCTITE THREADLOCKER 263:0.5ml) provided in the kit on all the threads of each knob.

Note: Minimum ambient temperature for the application of Loctite is 50°F.



5. Assemble the knob with the sleeve to each of the links. Apply pressure while turning the knob so that the sleeve enters the slot of the end frame.



6. Finish tightening each knob with a torque wrench to 200-230 Inch-pounds.
7. Repeat steps 1 - 6 for the other end frame in the speaker with the remaining 66.246.111.01 900-LFC RIGGING KNOB SLEEVES and 640.098 loctite.

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